

# HCH

标准三爪开心式卡盘

Standard 3-Jaw Open-Center Chuck (381mm-800mm)

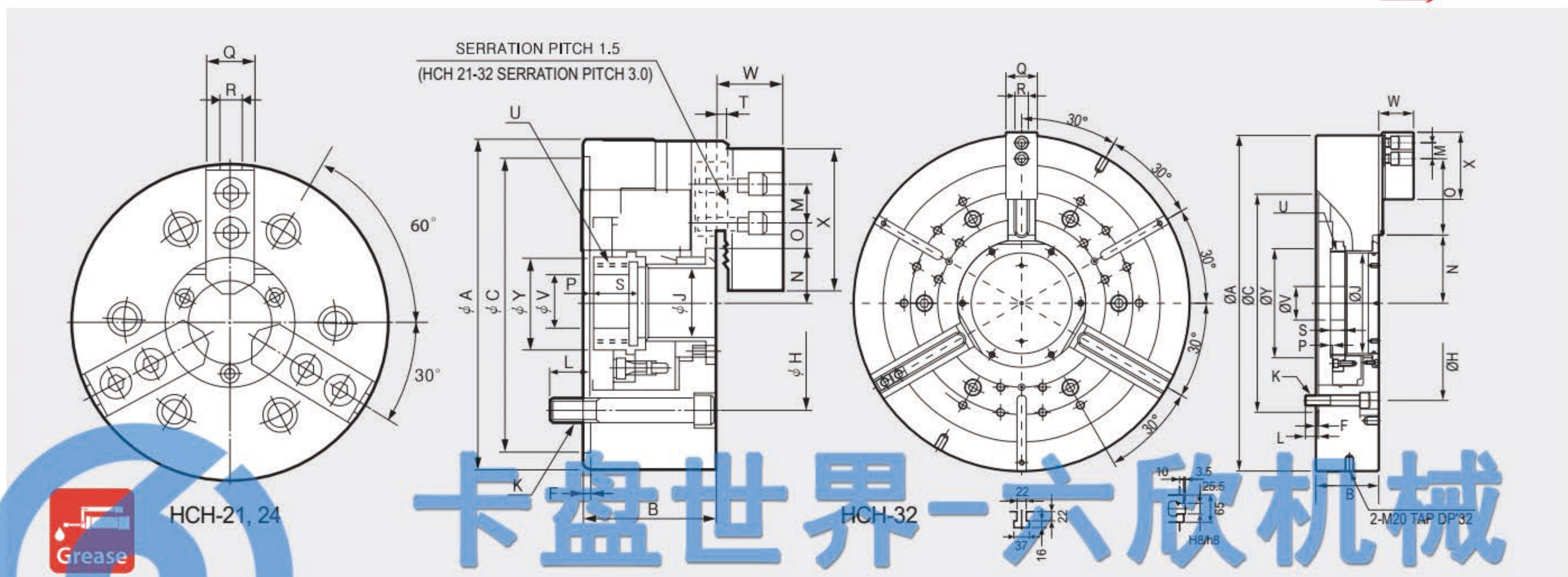


■ Standard 3-jaw wedge-style open-center chuck

■ 标准三爪楔形开心式卡盘

HYDRAULIC CHUCK

See page 60-67  
Gripping Force



卡盘世界-六欣机械  
咨询热线400-688-0096

It is recommended to grease chucks at least twice a day in order to maximize longevity.  
为了延长寿命 建议一天润滑2次。

Dimensions

	ΦA	B	ΦC(H6)	F	H	ΦJ	K	L	M	Nmax.	Nmin.	Omax.	Omin.	Pmax.	Pmin.	Q	R	S	T	Umax.	ΦV	W	X	ΦY
HCH-21	530	140	380	6	330.2	140	6-M22	31	60	98.5	93.2	87.5	21.5	11	-12	65	25	39	5	M155x3.0	80	72	180	170
HCH-24	610	149	380	6	330.2	165	6-M22	32	60	108	102.7	117.5	21.5	20	-3	65	25	40	5	M175x3.0	80	72	180	187
HCH-32	800	150	520	6	463.6	240	6-M24	31	38	162.6	153.6	182	20	29	-5	75	25.5	34.5	10	M250x3.0	80	83	160	260

※ Blank and machined draw-nuts are available.  
※ "U" is Max. Draw nut size,

※ 提供毛坯和机加拉力螺母。  
※ "U" 是拉杆螺母(Draw Nut)最大值。

Specifications

Type	Thru Hole Dia. [mm]	Grip Dia. [mm]	Jaw Stroke Dia. [mm]	Plunger Stroke [mm]	Max. Permissible Input Force [kN(kgf)]	Max. Static Gripping Force [kN(kgf)]	Max. R.P.M. [min <sup>-1</sup> (r.p.m.)]	Weight [kgf]	GD <sup>2</sup> [N·m <sup>2</sup> (kgf·m <sup>2</sup> )]	Operating Cylinder 工作缸	Max. Hydraulic Pressure [Mpa(kgf/cm <sup>2</sup> )]	Operating Hard Jaw 工作硬爪	KITAGAWA® Model 北川型号
HCH-21	140	530	87	10.6	23	90(9177)	234(23861)	1700	235	351.1(35.8)	SH-25011	3.0(30.6)	HB18B2 B-21
HCH-24	165	610	110	10.6	23	90(9177)	234(23861)	1400	293	651.2(66.4)	SYHL-2816	3.0(30.6)	HB18B2 B-24
HCH-32	240	80	240	18	34	100(10193)	240(24464)	1200	530	598.4(61)	SYHL-2816	3.2(33.6)	HB32B2 -

※ Maximum turning speed is based upon actual measurement.  
※ Specifications are subject to change without notice.  
※ Samchully Machinery Co., Ltd. is no longer an OEM manufacturer for Kitagawa® Iron Works Co., Ltd.

※ 最大转速基于实际测量。  
※ 技术规格若发生改变，恕不另行通知。  
※ 三千里机械已结束与日本北川OEM生产。